

#### ABSTRACT OF THE DISCLOSURE

There is provided a pivot assembly for a magnetic disk storage which is improved in its rotating accuracy and reduced in manufacturing cost. A pivot assembly includes a pair of ball bearings each having an outer ring, and the outer ring is fitted directly into an axial bore of an actuator block. This arrangement requires no sleeve to be interposed between the pair of ball bearings and the actuator block, thus enabling to reduce its manufacturing cost. No need to interpose any sleeve allows to increase the thickness of the outer ring of the ball bearing and thus the rigidity thereof, thereby improving the rotating accuracy of the pivot assembly.